## INTERNATIONAL SEARCH REPORT

national Application No PCT/EP2005/004057

A CLASSIFICATION OF SUBJECT MATTER IPC 7 E21C35/197									
According to International Patent Classification (IPC) or to both national classification and IPC									
B. FIELDS SEARCHED									
Minimum documentation searched (classification system followed by classification symbols)  IPC 7 E21C									
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched									
Electronic de	eta base consulted during the international search (name of data bas	e and, where practical,	search terms used)						
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C. DOCUMENTS CONSIDERED TO BE RELEVANT									
Category *	Citation of document, with indication, where appropriate, of the rele	Relevant to dalm No.							
Α	DE 29 54 400 C1 (VOEST-ALPINE AG, AT) 10 July 1986 (1986-07-10) column 3, lines 12-21	1-8							
A	US 4 684 176 A (DEN BESTEN ET AL) 4 August 1987 (1987-08-04) column 6, lines 14-20; figures 8,	1-8							
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Further documents are listed in the continuation of box C. X Patent family members are listed in annex.									
* Special categories of cited documents : "T" tater document published after the International filing date									
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'E' earlier	dered to be of particular relevance document but published on or after the International	lar relevance; the claimed invention							
*L* document which may throw doubts on priority claim(s) or involve a			red novel or cannot be considered to e step when the document is taken alone						
which is cited to establish the publication date of another citation or other special reason (as specified)  "O" document referring to an oral disclosure, use, exhibition or cannot be considered to involve an inventible step when the document is combined with one or more other such document.									
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Date of the	ne international search report								
2	9 June 2005	08/07/2005							
Name and	mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2	Authorized officer							
	European Palent Ontes, P.B. 5818 Palentiam 2 NL - 2280 HV Rijswijk Tel (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Garrido Garcia, M							

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